



## ***Policy on Naturally Forming Cracks in Concrete***

At GWC Inc. we work hard to give you a finished product that you envision. This pamphlet is here to better inform the customer on the behavior of concrete, and our method of building.

GWC's standard practice for placing concrete is as follows:

- 1) All concrete is placed on a minimum of 2" of compacted gravel.
- 2) All Gravel is placed and compacted on undisturbed soil.
- 3) All concrete is reinforced with rebar, equally spaced three feet in each direction.
- 4) Concrete is 3500psi with buckeye microfibers mixed throughout for stability.
- 5) All concrete is placed at the manufactures specifications, using minimum water so not to exceed those specifications.
- 6) The concrete is placed during optimal weather conditions.

### **Understanding Concrete**

Concrete is a natural substance, and naturally cracks. To better guide the cracks in concrete, lines, known as control joints, are placed through-out the project. Doing this allows the concrete to expand and contract during temperature shifts, creating the hairline cracks in the bottom of said joints. Joints placed are designed to be both decorative as well functional.

Despite all prudent planning, sometimes a crack will form in an area outside a placed control joint. There is no determining where this might happen.

**With all this said and done, GWC does not warranty against any cracking that may form on the inside or outside of control joints. A crack is not a defect.**

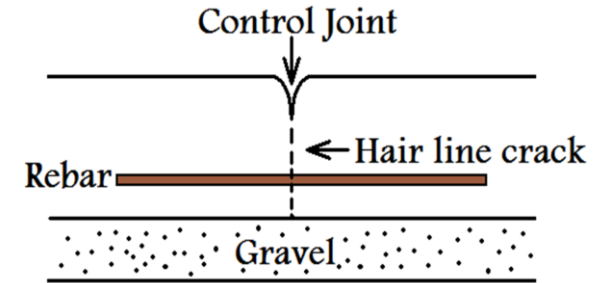
At GWC, we are passionate about concrete and strive to give you the customer, the best possible results. We're glad you have taken the time, and thank you for choosing GWC Inc.

Respectfully,

Gordon Carr

President

*GWC Inc. Decorative Concrete*



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